



INTERNATIONAL ROAD DYNAMICS INC.

**LTPP WIM DATA
COLLECTION SYSTEMS**

**INSTALLATION AND CALIBRATION
FOR INDIANA SPS-6
LTPP ID 180600**

**July 31, 2008
CLIN 3004C TASK ORDER # 19**



CONTRACT NO. DTFH61-05-D-00001



**LONG TERM
pavement
PERFORMANCE**

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1.0 EXECUTIVE SUMMARY

This report details the installation and calibration of the Indiana SPS-6 Weigh-in-Motion (WIM) site located on US31 mile post 216.9. US31 is a four lane divided highway with two north bound and south bound lanes. The WIM site is instrumented with IRD's iSINC (Intelligent Sensor Interface Network Controller) WIM Electronics, Kistler Quartz Sensors and inductive loops.

The LTPP lane is in the north bound driving lane and is instrumented with two inductive loops and 8 Kistler Quartz sensors. The south bound drive lane is instrumented with two inductive loops and 8 Kistler Quartz sensors. The north bound and south pass lanes are instrumented with two inductive loops and 4 Kistler Quartz sensors

This Kistler sensor configuration used in the LTPP lane is referred to as a double threshold. There are two sensors arrays which span the entire width of the roadway. Each array weighs each side of the vehicle separately and twice (four measurements per axle).

The WIM system uses a landline modem for remote communication and data downloading. The WIM system power is provided by 120 volt A.C. service. The WIM Controller cabinet is located on the shoulder approximately 62 ft. east of the north bound shoulder.

The WIM equipment installation began on June 23, 2008 and was completed on July 1, 2008. The site was calibrated on July 16 & 17 2008.

The calibration results demonstrate the WIM system meets the LTPP performance requirements for weight and axle spacing as detailed in the *Data Collection Guide for SPS WIM Sites*.

2.0 POINT OF CONTACTS

Debbie Walker (COTR)

FHWA LTPP

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Fugro

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State Highway Agency (SHA)

Kirk Mangold INDOT ph: 317-233-3690

Donn Klepinger ph: 317-591-5264

Scott MacArthur INDOT ph: 317-233-1166

Tommy Nantung INDOT ph: 765-463-1521 ext.248

Bruce Myers

International Road Dynamics (Phase 2 Contractor)

ph: 717-264-2077

c: 717-860-1817

e: bruce.myers@irdinc.com

3.0 SHEET 16 – SITE CALIBRATION SUMMARY

SITE CALIBRATION INFORMATION

1. DATE OF CALIBRATION (MONTH/DAY/YEAR): **July 16, 2008**
2. TYPE OF EQUIPMENT CALIBRATED:
 - WIM
 - CLASSIFIER
 - BOTH
3. REASON FOR CALIBRATION
 - REGULARLY SCHEDULED SITE VISIT
 - RESEARCH
 - EQUIPMENT REPLACEMENT
 - TRAINING
 - DATA TRIGGERED SYSTEM REVISION
 - NEW EQUIPMENT INSTALLATION
 - OTHER (SPECIFY) _____
4. SENSORS INSTALLED IN LTPP LANE AT THIS SITE (CHECK ALL THAT APPLY):
 - BARE ROUND PIEZO CERAMIC
 - BARE FLAT PIEZO
 - BENDING PLATES
 - CHANNELIZED ROUND PIEZO
 - LOAD CELLS
 - QUARTZ PIEZO
 - CHANNELIZED FLAT PIEZO
 - INDUCTANCE LOOPS
 - CAPACITANCE PADS
 - OTHER (SPECIFY) _____
5. EQUIPMENT MANUFACTURER: **International Road Dynamics Inc.**

WIM SYSTEM CALIBRATION SPECIFICS

6. CALIBRATION TECHNIQUE USED:
 - TRAFFIC STREAM:
 - NUMBER OF TRUCKS _____
 - STATIC SCALE
 - TEST TRUCKS:
 - NUMBER OF TEST TRUCKS **2**
 - PASSES PER TRUCK **30**

TRUCK#	TYPE	SUSPENSION	
1	9	1 & 2	TYPE PER FHWA 13 BIN SYSTEM SUSPENSION TYPES: 1 – AIR 2 – LEAF SPRING 3 – OTHER
2	9	1 & 2	
3	X	X	
4	X	X	
5	X	X	

7. SUMMARY CALIBRATION RESULTS (EXPRESSED AS A PERCENT)

GVW MEAN DIFFERENCE	<u>-0.8%</u>	STANDARD DEVIATION	<u>1.4%</u>
SINGLE AXLE MEAN DIFFERENCE	<u>.1%</u>	STANDARD DEVIATION	<u>2.2%</u>
DOUBLE AXLES MEAN DIFFERENCE	<u>-1.3%</u>	STANDARD DEVIATION	<u>3.9%</u>

8. NUMBER OF SPEEDS AT WHICH CALIBRATION WAS PERFORMED: 3

9. DEFINE THE SPEED RANGES USED (MPH): 48 - 55, 56 – 60, 61 – 68

10. CALIBRATION FACTOR (AT EXPECTED FREE FLOW SPEED) See following sheets

11. IS AUTO-CALIBRATION USED AT THIS SITE?

IF USED, LIST AND DEFINE AUTO-CALIBRATION VALUE _____

CLASSIFIER TEST SPECIFICS

12. METHOD FOR COLLECTING INDEPENDENT VOLUME MEASUREMENT BY VEHICLE CLASS:

- VIDEO
- MANUAL
- PARALLEL CLASSIFIERS

13. METHOD TO DETERMINE LENGTH OF COUNT:

- TIME
- NUMBER OF VEHICLES
- NUMBER OF TRUCKS

14. MEAN DIFFERENCE IN VOLUMES BY VEHICLES CLASSIFICATION:

FHWA CLASS 2	100%
FHWA CLASS 3	100%
FHWA CLASS 4&5	100%
FHWA CLASS 8	100%
FHWA CLASS 9	100%
FHWA CLASS 12	%
"UNCLASSIFIED" VEHICLES:	%

15. PICTURES: _____

16. NOTES:

PERSON LEADING CALIBRATION EFFORT: <u>Tim Weber</u> CONTACT INFORMATION: <u>563-940-4068</u>

3.1.1 ISINC SITE CALIBRATION FACTORS & SITE PARAMETERS AS OF 7-16-2008

Calibration Menu

Select Lane		1				
Select Axle Sensor		1				
Threshold		16				
WIM Calib Factors >	Select Speed Bin	1	2	3	4	5
	Max Speed (kph)	80	88	96	105	112
	Calib Factor	3260	3260	3260	3260	3260
Select Lane		1				
Select Axle Sensor		2				
Threshold		16				
WIM Calib Factors >	Select Speed Bin	1	2	3	4	5
	Max Speed (kph)	80	88	96	105	112
	Calib Factor	3142	3142	3142	3142	3142
Select Lane		1				
Select Axle Sensor		3				
Threshold		16				
WIM Calib Factors >	Select Speed Bin	1	2	3	4	5
	Max Speed (kph)	80	88	96	105	112
	Calib Factor	3260	3260	3260	3260	3260
Select Lane		1				
Select Axle Sensor		4				
Threshold		16				
WIM Calib Factors >	Select Speed Bin	1	2	3	4	5
	Max Speed (kph)	80	88	96	105	112
	Calib Factor	3142	3142	3142	3142	3142

Site Parameters Menu

Lane Name		1 NB DR
Lane State		ENABLED
Upstream Loop >	Loop State	ENABLED
	Module UID	9
	Channel Num	0
	Polarity Active	LOW
	Width (cm)	200
Downstream Loop >	Loop State	ENABLED
	Module UID	9
	Channel Num	1
	Polarity Active	LOW
	Width (cm)	200
	Distance(cm)	670
Axle Sensors >	Select Axle	1
	Axle State	ENABLED
	Module UID	5
	Channel Num	0
	Polarity Active	HIGH
	Type	KISTLER_DUAL
	Position	Left
	Distance(cm)	274
	Temp State	ENABLED
	Temp Module UID	5
	Temp Channel Num	0
Axle Sensors >	Select Axle	2
	Axle State	ENABLED
	Module UID	5
	Channel Num	1
	Polarity Active	HIGH
	Type	KISTLER_DUAL
	Position	Right
	Distance(cm)	274
	Temp State	ENABLED
	Temp Module UID	5
	Temp Channel Num	0
Axle Sensors >	Select Axle	3
	Axle State	ENABLED
	Module UID	5
	Channel Num	2
	Polarity Active	HIGH
	Type	KISTLER_DUAL
	Position	Left
	Distance(cm)	579
	Temp State	ENABLED
	Temp Module UID	5
	Temp Channel Num	0
Axle Sensors >	Select Axle	4
	Axle State	ENABLED
	Module UID	5
	Channel Num	3
	Polarity Active	HIGH
	Type	KISTLER_DUAL
	Position	Right
	Distance(cm)	579
	Temp State	ENABLED
	Temp Module UID	5
	Temp Channel Num	0
Processing >	MaxTimeout(ms)	3000
	Dynamic Comp(%)	100
	Sig Wt Diff(%)	40
	Min Axle Wt(kg)	1360
	Veh Rec Mode	Split
	Axl Sep(cm)	305

4.0 WIM SITE INVENTORY

1. ROUTE US31 MILEPOST: 216.9 LTPP DIRECTION: N S E W

2. SITE DESCRIPTION

GRADE: <1%

Sag vertical

Nearest SPS section downstream of the site: 180607

Distance from sensor to nearest downstream SPS Section: 3,380 ft.

3. LANE CONFIGURATION

Number of lanes in LTPP direction: 2 lanes

Lane width: 12 ft.

Median painted

Median physical barrier

Median grass

Median none

Shoulder curb and gutter

Shoulder paved AC

Shoulder paved PCC

Shoulder unpaved

Shoulder width: 10 ft.

4. PAVEMENT TYPE: PCC

5. CONDITION: (Surface distresses by type / severity within WIM section)

Good

6. SENSOR SEQUENCE: Loop - Kistler - Kistler - Loop

7. PAVEMENT REPLACEMENT AND/OR GRINDING:

Straightedge check: Performed _____ Result: Pass / Marginal / Unsatisfactory

Short wave check: Performed _____ Result: Pass / Marginal / Unsatisfactory

Long wave check: Performed _____ Result: Pass / Marginal / Unsatisfactory

8. ANY EFFECTS FROM RAMPS OR LANE TRANSITIONS:

Intersection/driveway within 300m upstream, distance: _____

Intersection/driveway within 300m downstream, distance: _____

LTPP lane used for passing by vehicles traveling in south bound lane

9. DRAINAGE:

Open to ground

Pipe to culvert or ditch

None

French drain

10. CABINET LOCATION:

- Same side of road as LTPP lane
 Median
 Behind guard rail

Distance from edge of travel lane to cabinet: 62 ft

Distance from sensors: 72 ft

Type: 336

Access controlled by: LTPP / State / Joint

Primary contact: Donn Klepinger (317) 591-5264

11. POWER:

Power type: Overhead / Underground / Solar

Distance from cabinet to drop: 25 ft

Service provider: N/A.

12. TELEPHONE:

Telephone type: Overhead / Underground / Cell

Distance from cabinet to drop: 25 ft.

Phone # : (574) 892-5912

13. SYSTEM:

Software: iSINC

Version: _____

Connection: RS232 / Parallel port / USB / Other

14. TEST TRUCK CYCLE:

Turnaround time: 10 minutes

Turnaround distance: 10 miles

15. PICTURES: See following pages, Site Map, WIM Site, Site layout drawings

16. NOTES:

COMPLETED BY: Bruce Myers CONTACT INFORMATION: 717-264-2077
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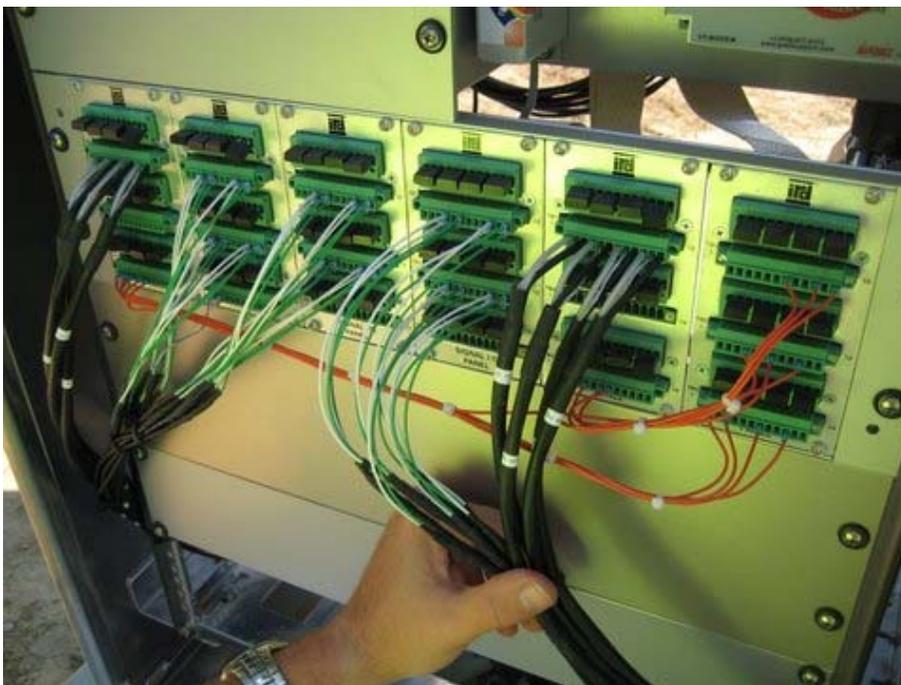
4.1.1 SITE MAP

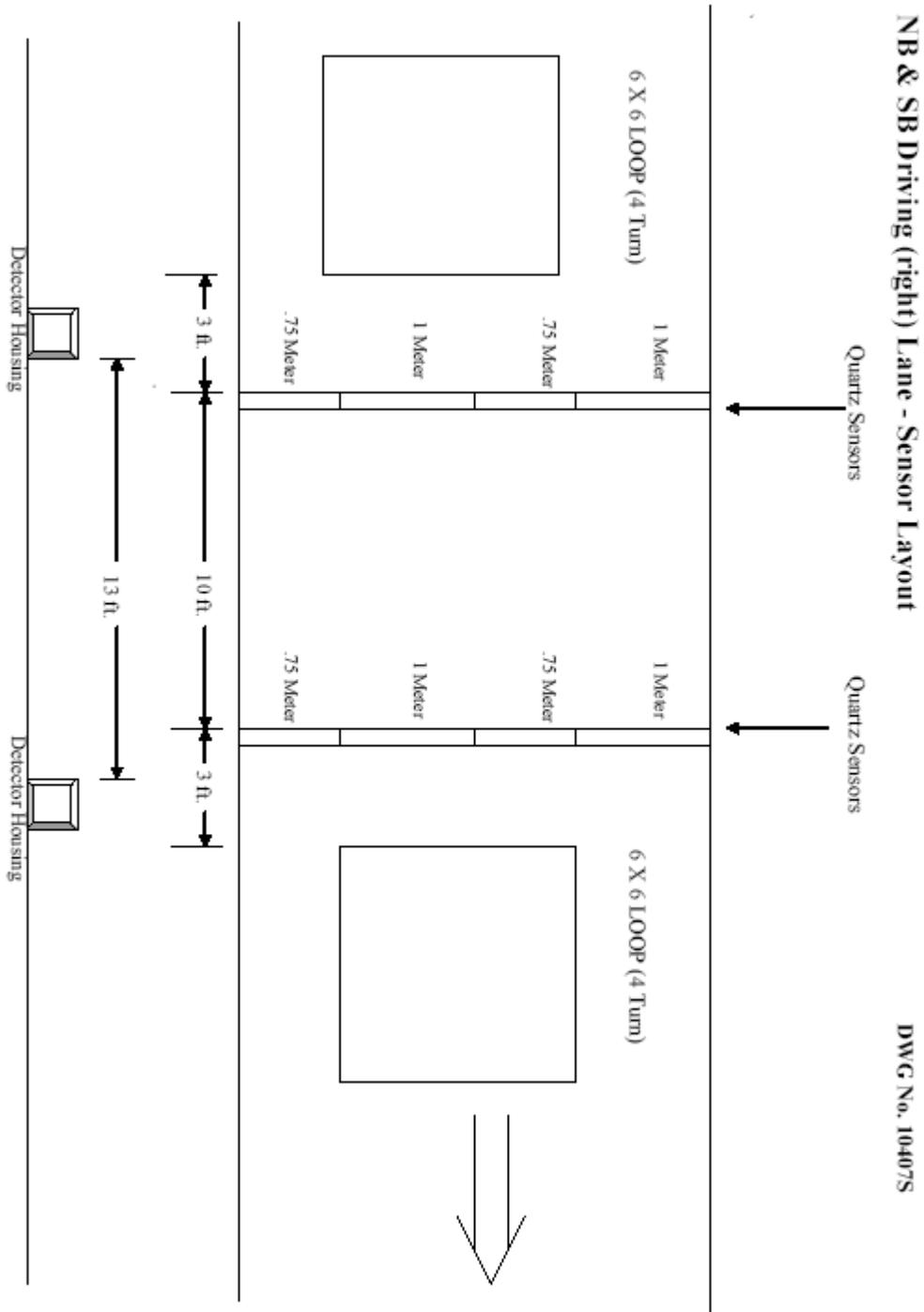


US31 North Bound Mile Post 216.9

4.1.2 PICTURES, WIM SITE







4.1.5 ELECTRICAL READINGS



IRD
 Site Service Sheet

Clear

System Type: iSINC/Kistler Quartz

Date: 7/16/2008 State: IN Location: US31 Mile Post 216.9
 Job #: 10407S Site #: _____ Directions: Approx. 1 Mile South of Argos

Loops	Lane	Lead	Trail	Lead	Trail	Lead	Trail	Lead	Trail
		1 NB	1 NB	2 NB	2 NB	3 NB	3 NB	4 NB	4 NB
Resistance		.8 ohm	.8 ohm	.8 ohm	.8 ohm	1 ohm	1 ohm	1.2 ohm	1.2 ohm
Leakage		inf	inf	inf	inf	inf	inf	inf	inf
Inductance uH									
Frequency									

Kistler	Lane - 1	CH 0	CH 0	CH 1	CH 1	CH 2	CH 2	CH 3	CH 3
Amplitude		OK							
Capacitance		5.2nf	4.5nf	6.0nf	4.3nf	5.3nf	4.4nf	5.0nf	4.5nf
Resistance		inf							
Serial #		1677439	1672590	1663604	1671148	1672630	1666816	1677445	1671125

Kistler	Lane - 2								
Amplitude									
Capacitance									
Resistance									
Serial #									

Piezo	Lane - 3								
Amplitude									
Capacitance									
Resistance									
Serial #									

Kistler	Lane - 4								
Amplitude									
Capacitance									
Resistance									
Serial #									

System	
A/C Service	O.K.
Power Supply	13.4 Vdc
DC Supply	13.4 Vdc
Back-Up	13.4 Vdc
System Input	
Modem Power	
Phone off	10 Vdc
Phone on	52 Vdc

Software
 System iSINC

Site Full Operating Capacity Pass

Technician: Tim Weber Date: 7/21/2008

5.0 WIM CALIBRATION

5.1.1 TEST TRUCK #1 INFORMATION

DATE OF CALIBRATION: July 16, 2008

1. TEST TRUCK NUMBER: 1 2. FHWA CLASS: 9 3. Number of axles: 5

Axle	Empty Truck Axle Weights (lb)	4. Pre-Test Loaded Axle Weights (lb)	5. Post-Test Loaded Axle Weights (lb)	6. Measured Directly or Calculated
A		10700		D
B		29000		D (B&C combined)
C				
D		38000		D (D&E combined)
E				

7. CALCULATIONS:

Empty Truck Gross Weight (lb)	Pre-Test Loaded Gross Weight (lb)	Post-Test Loaded Gross Weight (lb)	Pre to Post Difference (lb)
	78500		78500

8. TRACTOR CAB STYLE: Cab over engine / Conventional With sleeper

9. TRACTOR MANUFACTURER:

Make: Kenworth

Model:

10. TRAILER LOAD DESCRIPTION: Steel

11. TRAILER TARE WEIGHT (lb): _____

12. AXLE SPACINGS

Axle	Spacing (feet & inches)
A-B	18.6'
B-C	4.3'
C-D	30.5'
D-E	10.1'

KINGPIN OFFSET FROM AXLE B (ft, + towards rear): +1.5 ft

SUSPENSION:

Axle	17. Tire Size	18. Suspension description (leaf, air, # of leaves, taper or flat leaf, etc.)
A	11R24.5	Leaf spring – three leaves
B	11R24.5	air
C	11R24.5	air
D	11R22.5	air
E	11R22.5	air

5.1.2 PICTURES, TEST TRUCK 1





5.1.3 TEST TRUCK #2 INFORMATION

DATE OF CALIBRATION: July 16, 2008

1. TEST TRUCK NUMBER: 1 2. FHWA CLASS: 9 3. Number of axles: 5

Axle	Empty Truck Axle Weights (lb)	4. Pre-Test Loaded Axle Weights (lb)	5. Post-Test Loaded Axle Weights (lb)	6. Measured Directly or Calculated
A		10900		D
B		22900		D (B&C combined)
C				
D		29700		D (D&E combined)
E				

7. CALCULATIONS:

Empty Truck Gross Weight (lb)	Pre-Test Loaded Gross Weight (lb)	Post-Test Loaded Gross Weight (lb)	Pre to Post Difference (lb)
	63500		63500

8. TRACTOR CAB STYLE: Cab over engine / Conventional With sleeper

9. TRACTOR MANUFACTURER:
 Make: Kenworth
 Model:

10. TRAILER LOAD DESCRIPTION: Two Forklifts

11. TRAILER TARE WEIGHT (lb): _____

12. AXLE SPACINGS

Axle	Spacing (feet & inches)
A-B	19.5'
B-C	4.3'
C-D	31.3'
D-E	10.1'

KINGPIN OFFSET FROM AXLE B (ft, + towards rear): +2 ft

SUSPENSION:

Axle	17. Tire Size	18. Suspension description (leaf, air, # of leaves, taper or flat leaf, etc.)
A	11R24.5	Leaf spring – three leaves
B	11R24.5	air
C	11R24.5	air
D	11R22.5	air
E	11R22.5	air

5.1.4 PICTURES, TEST TRUCK 2





6.0 TEST TRUCK CALIBRATION RECORDS

6.1.1 VALIDATION RUNS



International Road Dynamics Inc.
 FHWA VERIFICATION 2008b

Static Test Vehicle Measurements

ID	GVW	F/A	T1	T2	1>2	2>3	3>4	4>5
1	78.5	10.7	29.0	38.8	18.6	4.3	30.5	10.1
2	63.5	10.9	22.9	29.7	19.5	4.3	31.3	10.1

Dynamic Test Vehicle Measurements

ID	V#	Speed	Temp	GVW	F/A	T1	T2	1>2	2>3	3>4	4>5
1	38126	54	84	77.2	10.5	29.0	37.6	18.7	4.4	30.6	10.1
1	38211	60	84	79.7	10.8	30.2	38.7	18.6	4.4	30.6	10.1
1	38416	65	84	80.1	10.8	30.2	39.0	18.7	4.4	30.5	10.2
1	38495	54	84	77.9	10.6	30.2	37.1	18.7	4.4	30.6	10.1
1	38564	62	84	79.8	10.7	30.5	38.7	18.8	4.4	30.7	10.2
1	39645	65	84	80.7	10.8	31.0	38.9	18.8	4.4	30.6	10.2
1	38721	55	84	78.0	10.7	29.9	37.4	18.8	4.4	30.6	10.1
1	38797	60	84	80.3	10.8	30.7	38.8	18.7	4.4	30.6	10.1
1	38897	65	86	80.2	10.6	31.5	38.1	18.7	4.4	30.8	10.2
1	38980	54	86	79.1	11.1	30.7	37.3	18.8	4.4	30.8	10.1
1	39051	59	86	79.0	11.3	29.5	38.3	18.8	4.4	30.6	10.2
1	39309	55	88	78.2	10.6	30.2	37.3	18.8	4.4	30.6	10.1
1	39380	60	88	79.7	10.6	30.9	38.3	18.7	4.4	30.6	10.1
1	39457	55	90	78.8	10.3	30.2	38.4	18.8	4.4	30.6	10.1
1	39513	60	90	80.4	10.7	30.6	38.9	18.8	4.4	30.6	10.1
1	39587	65	91	81.0	10.3	31.4	39.4	18.8	4.4	30.7	10.2
1	39645	59	91	78.3	10.5	30.5	37.3	18.7	4.4	30.6	10.1
1	39749	60	91	80.9	10.5	30.7	39.7	18.7	4.4	30.7	10.2
1	39871	60	93	80.5	10.6	30.8	39.1	18.8	4.4	30.7	10.1
1	39945	52	93	77.9	11.0	29.7	37.1	18.8	4.4	30.7	10.1
1	40426	49	93	78.7	10.9	30.2	37.5	18.8	4.4	30.7	10.2
2	38150	57	84	63.1	11.4	23.1	28.6	19.8	4.3	31.6	10.2
2	38217	64	84	64.8	11.0	23.8	30.1	19.7	4.3	31.4	10.2
2	38420	65	84	65.1	11.1	24.5	29.5	19.7	4.3	31.5	10.1
2	38496	56	84	62.9	11.3	23.1	28.5	19.6	4.3	31.5	10.2
2	38565	62	84	64.9	11.0	23.9	29.9	19.7	4.3	31.6	10.2
2	38723	55	84	62.1	10.9	23.1	28.1	19.8	4.3	31.5	10.2
2	38800	63	84	64.3	10.7	23.4	30.2	19.7	4.3	31.5	10.2
2	38906	64	86	64.5	11.1	22.6	30.8	19.7	4.3	31.6	10.2
2	38995	56	86	63.3	10.9	24.3	28.2	19.8	4.3	31.6	10.2
2	39052	62	86	64.1	10.8	23.5	29.8	19.7	4.3	31.5	10.2
2	39312	57	88	64.7	10.5	24.8	29.3	19.6	4.3	31.5	10.2
2	39475	67	90	63.0	10.7	23.3	29.1	19.6	4.3	31.5	10.2
2	39531	57	90	62.9	10.7	24.4	27.8	19.7	4.3	31.6	10.2
2	39593	63	91	65.4	11.2	24.3	29.9	19.8	4.3	31.6	10.2
2	39661	57	91	63.5	11.1	24.0	28.4	19.8	4.4	31.6	10.2
2	39750	62	91	64.2	10.8	23.3	30.2	19.7	4.3	31.6	10.2
2	39808	56	91	63.5	11.2	23.9	28.3	19.7	4.3	31.6	10.2
2	39878	63	93	63.4	10.7	22.8	29.9	19.6	4.3	31.6	10.2
2	39956	55	93	63.6	10.9	23.9	28.7	19.7	4.3	31.5	10.2
2	40434	57	93	63.9	11.0	24.1	28.8	19.7	4.3	31.6	10.2
2	40704	52	95	63.1	10.5	24.8	27.8	19.8	4.4	31.6	10.1

6.1.2 TEST TRUCKS ERROR CALCULATIONS

Truck	V#	Speed	Temp	GVW	F/A	T1	T2	1>2	2>3	3>4	4>5
1	38126	54	84	-1.7%	-1.9%	0.0%	-3.1%	0.1	0.1	0.1	0.0
1	38211	60	84	1.5%	0.9%	4.1%	-0.3%	0.0	0.1	0.1	0.0
1	38416	65	84	2.0%	0.9%	4.1%	0.5%	0.1	0.1	0.0	0.1
1	38495	54	84	-0.8%	-0.9%	4.1%	-4.4%	0.1	0.1	0.1	0.0
1	38564	62	84	1.7%	0.0%	5.2%	-0.3%	0.2	0.1	0.2	0.1
1	39645	65	84	2.8%	0.9%	6.9%	0.3%	0.2	0.1	0.1	0.1
1	38721	55	84	-0.6%	0.0%	3.1%	-3.6%	0.2	0.1	0.1	0.0
1	38797	60	84	2.3%	0.9%	5.9%	0.0%	0.1	0.1	0.1	0.0
1	38897	65	86	2.2%	-0.9%	8.6%	-1.8%	0.1	0.1	0.3	0.1
1	38980	54	86	0.8%	3.7%	5.9%	-3.9%	0.2	0.1	0.3	0.0
1	39051	59	86	0.6%	5.6%	1.7%	-1.3%	0.2	0.1	0.1	0.1
1	39309	55	88	-0.4%	-0.9%	4.1%	-3.9%	0.2	0.1	0.1	0.0
1	39380	60	88	1.5%	-0.9%	6.6%	-1.3%	0.1	0.1	0.1	0.0
1	39457	55	90	0.4%	-3.7%	4.1%	-1.0%	0.2	0.1	0.1	0.0
1	39513	60	90	2.4%	0.0%	5.5%	0.3%	0.2	0.1	0.1	0.0
1	39587	65	91	3.2%	-3.7%	8.3%	1.5%	0.2	0.1	0.2	0.1
1	39645	59	91	-0.3%	-1.9%	5.2%	-3.9%	0.1	0.1	0.1	0.0
1	39749	60	91	3.1%	-1.9%	5.9%	2.3%	0.1	0.1	0.2	0.1
1	39871	60	93	2.5%	-0.9%	6.2%	0.8%	0.2	0.1	0.2	0.0
1	39945	52	93	-0.8%	2.8%	2.4%	-4.4%	0.2	0.1	0.2	0.0
1	40426	49	93	0.3%	1.9%	4.1%	-3.4%	0.2	0.1	0.2	0.1
2	38150	57	84	-0.6%	4.6%	0.9%	-3.7%	0.3	0.0	0.3	0.1
2	38217	64	84	2.0%	0.9%	3.9%	1.3%	0.2	0.0	0.1	0.1
2	38420	65	84	2.5%	1.8%	7.0%	-0.7%	0.2	0.0	0.2	0.0
2	38496	56	84	-0.9%	3.7%	0.9%	-4.0%	0.1	0.0	0.2	0.1
2	38565	62	84	2.2%	0.9%	4.4%	0.7%	0.2	0.0	0.3	0.1
2	38723	55	84	-2.2%	0.0%	0.9%	-5.4%	0.3	0.0	0.2	0.1
2	38800	63	84	1.3%	-1.8%	2.2%	1.7%	0.2	0.0	0.2	0.1
2	38906	64	86	1.6%	1.8%	-1.3%	3.7%	0.2	0.0	0.3	0.1
2	38995	56	86	-0.3%	0.0%	6.1%	-5.1%	0.3	0.0	0.3	0.1
2	39052	62	86	0.9%	-0.9%	2.6%	0.3%	0.2	0.0	0.2	0.1
2	39312	57	88	1.9%	-3.7%	8.3%	-1.3%	0.1	0.0	0.2	0.1
2	39475	67	90	-0.8%	-1.8%	1.7%	-2.0%	0.1	0.0	0.2	0.1
2	39531	57	90	-0.9%	-1.8%	6.6%	-6.4%	0.2	0.0	0.3	0.1
2	39593	63	91	3.0%	2.8%	6.1%	0.7%	0.3	0.0	0.3	0.1
2	39661	57	91	0.0%	1.8%	4.8%	-4.4%	0.3	0.1	0.3	0.1
2	39750	62	91	1.1%	-0.9%	1.7%	1.7%	0.2	0.0	0.3	0.1
2	39808	56	91	0.0%	2.8%	4.4%	-4.7%	0.2	0.0	0.3	0.1
2	39878	63	93	-0.2%	-1.8%	-0.4%	0.7%	0.1	0.0	0.3	0.1
2	39956	55	93	0.2%	0.0%	4.4%	-3.4%	0.2	0.0	0.2	0.1

6.1.3 OVERALL PERFORMANCE



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Specifications					
Confidence	95%		Speed range low	45	to 55
	(1.96)		Speed range medium	55	to 60
Gross vehicle weight	10%		Speed range high	60	to 70
Tandem group weight	15%		Temperature range low	60	to 85
Single axle weight	20%		Temperature range medium	85	to 90
Axle spacings	0.5		Temperature range high	90	to 95

Overall					
Characteristic	Error	StdDev	Specification	Calculated	Pass/Fail
Gross vehicle weight	0.8%	1.4%	10%	3.6%	pass
Tandem group weight	1.3%	3.9%	15%	9.0%	pass
Single axle weight	0.1%	2.2%	20%	4.5%	pass
Axle spacings	0.1	0.1	0.5	0.3	pass

Speed range 45 to 55 (11 runs)				
Characteristic	Error	StdDev	Specification	Calculated
Gross vehicle weight	-0.5%	0.9%	10%	2.3%
Tandem group weight	-0.1%	4.3%	15%	8.6%
Single axle weight	-0.2%	2.4%	20%	8.8%
Axle spacings	0.1	0.1	0.5	0.3

Speed range 55 to 60 (16 runs)				
Characteristic	Error	StdDev	Specification	Calculated
Gross vehicle weight	0.8%	1.3%	10%	3.6%
Tandem group weight	1.3%	4.3%	15%	9.8%
Single axle weight	0.6%	2.6%	20%	5.8%
Axle spacings	0.1	0.1	0.5	0.3

Speed range 60 to 70 (15 runs)				
Characteristic	Error	StdDev	Specification	Calculated
Gross vehicle weight	1.7%	1.1%	10%	3.9%
Tandem group weight	2.3%	2.9%	15%	8.1%
Single axle weight	-0.1%	1.8%	20%	3.7%
Axle spacings	0.1	0.1	0.5	0.3

Temperature range 60 to 85 (15 runs)				
Characteristic	Error	StdDev	Specification	Calculated
Gross vehicle weight	0.8%	1.7%	10%	4.2%
Tandem group weight	1.1%	3.4%	15%	7.8%
Single axle weight	0.7%	1.7%	20%	4.3%

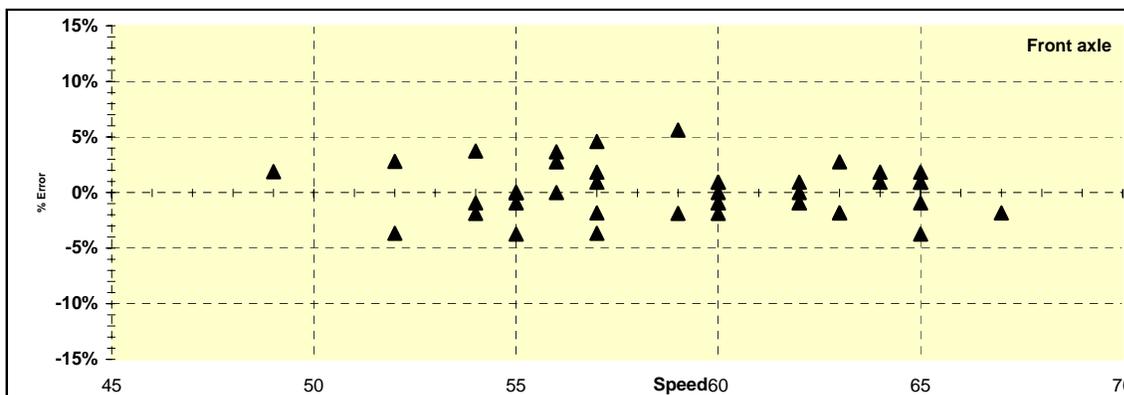
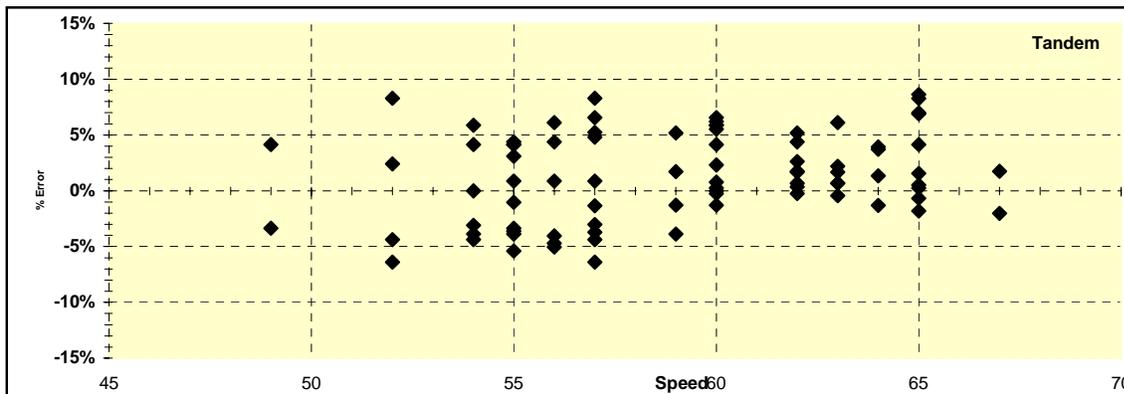
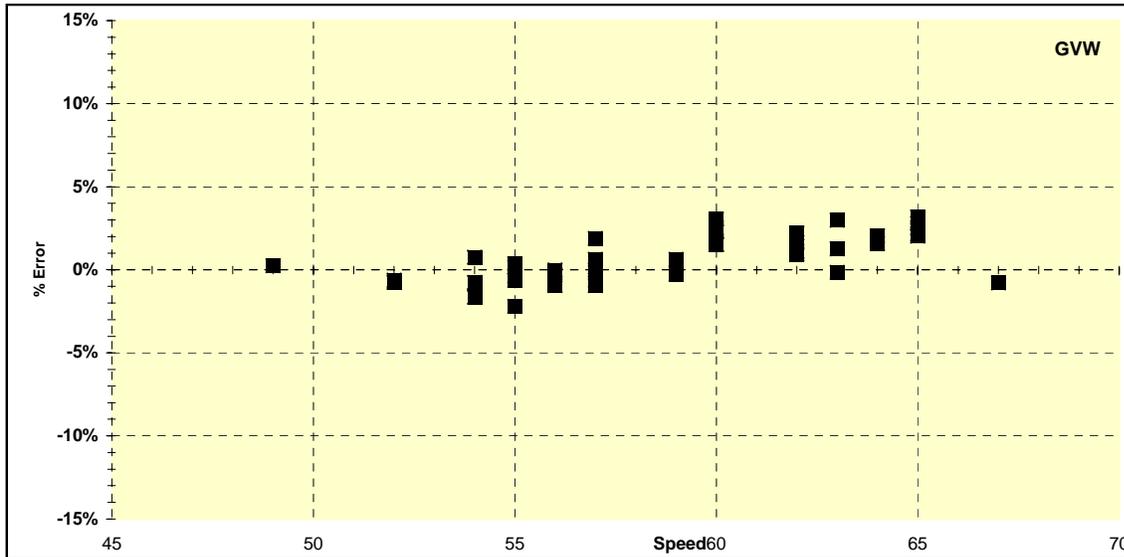
Temperature range 85 to 90 (13 runs)				
Characteristic	Error	StdDev	Specification	Calculated
Gross vehicle weight	0.8%	1.1%	10%	3.0%
Tandem group weight	1.4%	4.2%	15%	9.9%
Single axle weight	-0.3%	2.7%	20%	5.7%

Temperature range 90 to 95 (14 runs)				
Characteristic	Error	StdDev	Specification	Calculated
Gross vehicle weight	0.9%	1.4%	10%	3.8%
Tandem group weight	1.5%	4.3%	15%	10.1%
Single axle weight	-0.1%	2.3%	20%	4.8%

6.1.4 WEIGHT GRAPHS



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6.1.5 TEMPERATURE INFLUENCE GRAPHS



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